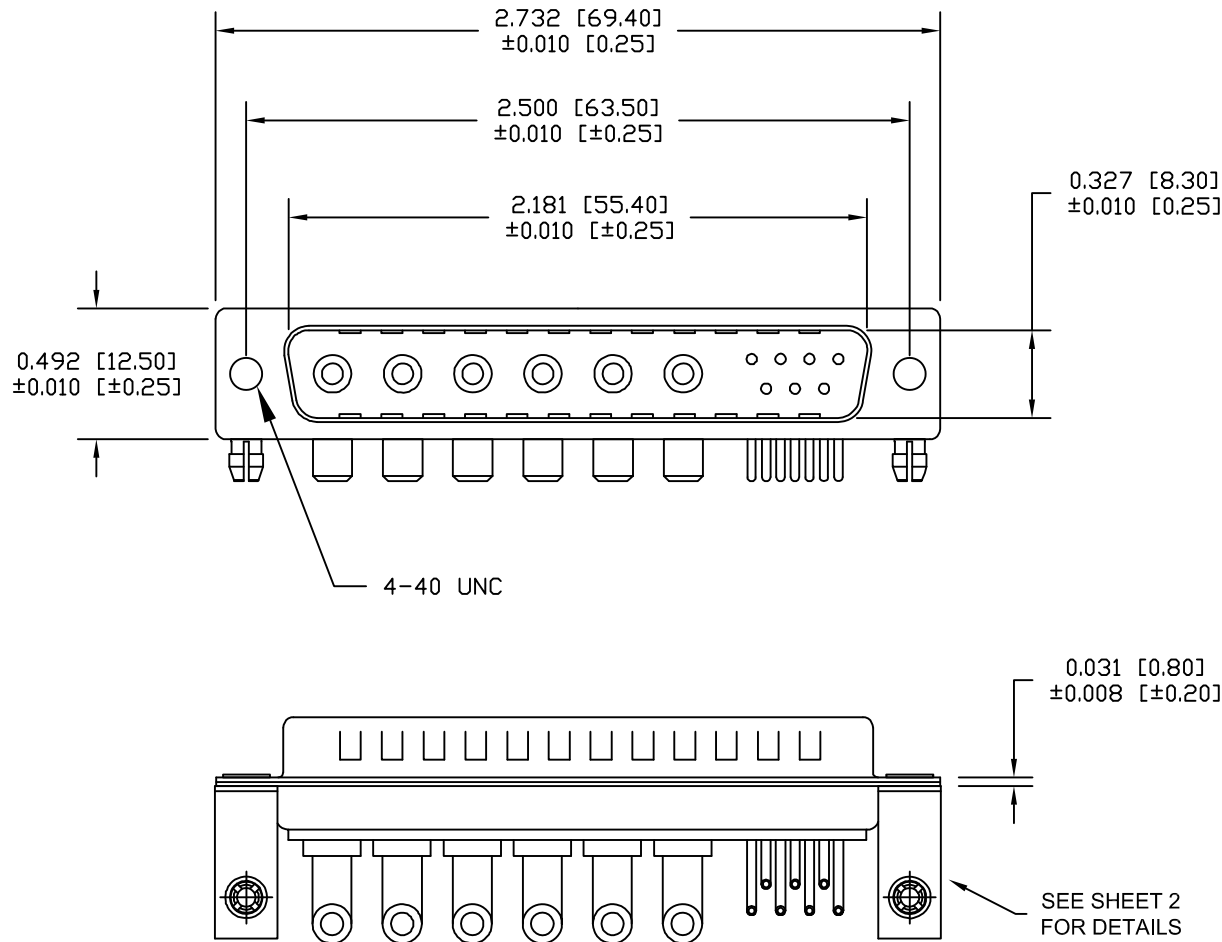


DESCRIPTION: POWER / SIGNAL - RIGHT ANGLE - MALE - MACHINED



SPECIFICATIONS:

ELECTRICAL:

INSULATOR RESISTANCE: 5 G OHMS Min.
 DIELECTRIC WITHSTANDING: 1,000VAC r.m.s.
 OPERATING TEMPERATURE: -55° C ~ +125° C
 POWER CONTACT RESISTANCE: 1.0 Milliohms Max.
 SIGNAL CONTACT RESISTANCE: 2.7 Milliohms Max.
 POWER PINS: 40 AMPS
 SIGNAL PINS: 5 AMPS

MECHANICAL:

CONTACT INSERTION FORCE: 4.5 Kg Max.
 CONTACT SEPARATOR FORCE: 0.3Kg Min.

MATERIALS:

CONTACTS: COPPER ALLOY
 INSULATOR: PBT THERMOPLASTIC, 30% GLASS FILLED, UL94V-0 RATED, BLACK 230°C PROCESS TEMP.
 SHELL: STEEL
 BOARD LOCK: BRASS, NICKEL PLATED
 CINCHNUT: BRASS, NICKEL PLATED
 BRACKET: STEEL, NICKEL PLATED
 SEAL: F08 FLEXIBLE ADHESIVE

FINISH:

SHELL: NICKEL
 CONTACTS: FULL GOLD FLASH

684S13W6103L461

46 = 4-40 INSERTS / BOARD LOCKS

RoHS COMPLIANT

MEETS IP67 STANDARDS
 (SEE PAGE 3 FOR SEALING DETAILS)

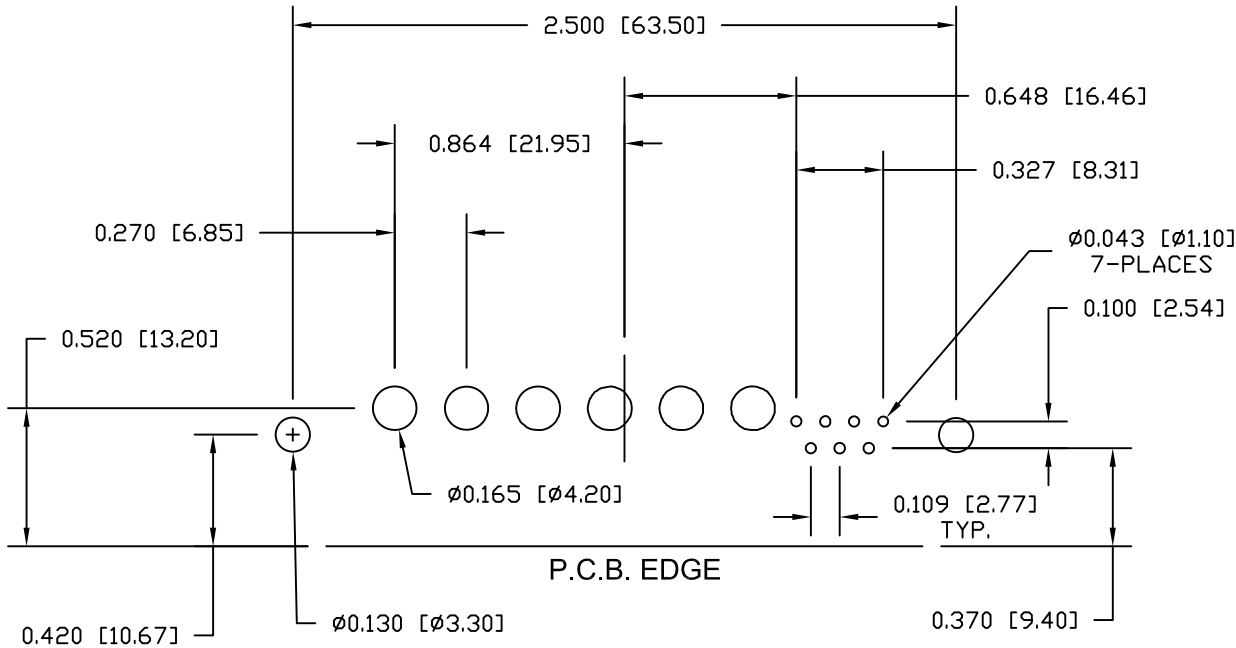
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DRAWN: M. SIGMON		DATE: 09-07-12	
SCALE: NTS	SHEET 1	OF 3	REV 1
DWG NO. 684S13W6103L461			

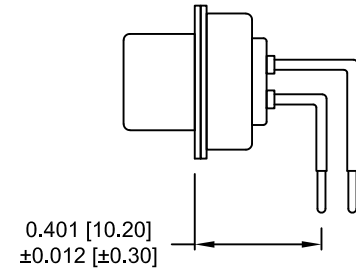
NorComp

DESCRIPTION: 684 SERIES CONTACTS - MACHINED

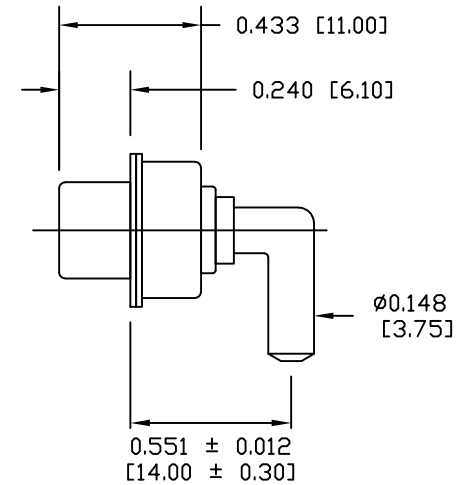
NOTE:
POWER CONTACTS COME
PRE-LOADED INTO INSULATORS



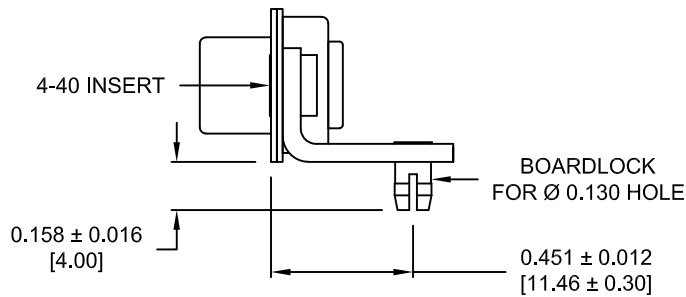
PCB LAYOUT



SIGNAL CONTACTS



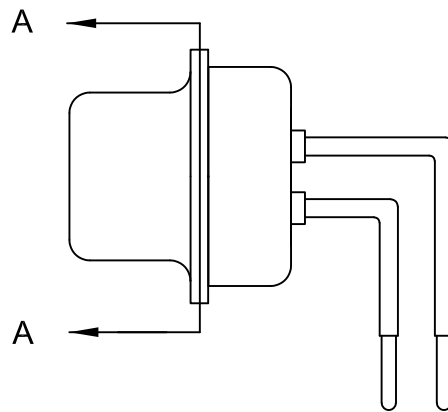
40 AMP POWER CONTACT



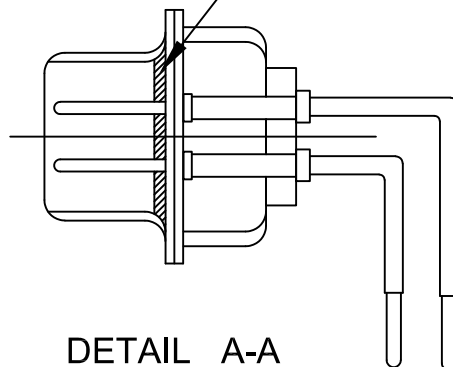
MOUNTING HARDWARE

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			DWG NO. 684S13W6103L461	




FRONT SEAL APPLIED OVER INSULATOR
AND BETWEEN FRONT & REAR SHELLS



DETAIL A-A

SHOWN FOR REFERENCE ONLY

DO NOT SCALE FROM DRAWING

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DWG NO. 684S13W6103L461				

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