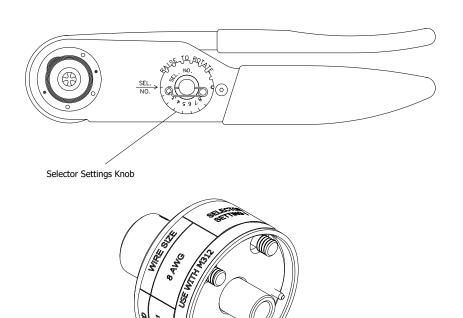
| | TOOLING INSTRUCTIONS |
|----|--|
| | |
| 1. | FOLLOW DMC M312 DATASHEET INCLUDED WITH THIS PRODUCT |
| 2. | USE POSITIONER INCLUDED (TP1919) |
| 3. | USE SELECTOR SETTINGS SHOWN ON POSITIONER DEPENDANT ON WIRE AWG USED |
| 4. | 8mm-9MM WIRE STRIP DISTANCE IS RECOMMENDED (SEE CONTACT DRAWING FOR SPECIFIC RECOMMENDATION) // PUSH STRIPPED WIRE FULLY INTO CONTACT BEFORE CRIMPING |



| NorComp | WIRE SIZE | SELECTOR SETTING 1 |
|--|----------------|-----------------------|
| 680 M 001-07 2 LA01 680M002-072LA01 | 8 A W G | |
| | USE WITH M312 | |

ROHS COMPLIANT

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DRAWN:

J. KADEL

DATE:

03/15/2024

UNITS = mm

DO NOT SCALE FROM DRAWING



 SCALE:
 SHEET
 OF
 REV

 NTS
 1
 1
 2

680M702-072-005