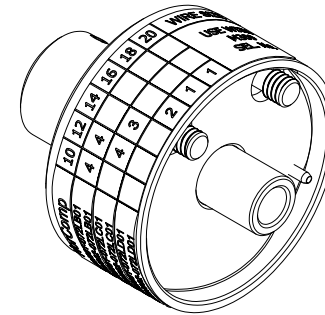


Selector Settings Knob



TOOLING INSTRUCTIONS	
1.	FOLLOW DMC M309 DATASHEET INCLUDED WITH THIS PRODUCT
2.	USE POSITIONER INCLUDED (TP1918)
3.	USE SELECTOR SETTINGS SHOWN ON POSITIONER DEPENDANT ON WIRE AWG USED
4.	8mm-9MM WIRE STRIP DISTANCE IS RECOMMENDED (SEE CONTACT DRAWING FOR SPECIFIC RECOMMENDATION) // PUSH STRIPPED WIRE FULLY INTO CONTACT BEFORE CRIMPING

NorComp	10	12	14	16	18	20	WIRE SIZE
680M001-072LB01							USE WITH M309 SEL. No.
680M002-072LB01	4	4					
680M001-072LC01		4	3				
680M002-072LC01							
680M001-072LD01				2	1	1	
680M002-072LD01							

RoHS COMPLIANT

UNITS = mm

DO NOT SCALE FROM DRAWING



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DRAWN:
J. KADEL
DATE:
03/15/2024

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SCALE: NTS SHEET 1 OF 1 REV 2

DWG NO. 680M702-072-002