**STEP 1**
PLACE 2 INSULATOR HALVES TOGETHER UNTIL LOCKED IN PLACE

**STEP 2**
AFTER CRIMPING, LOAD CONTACTS INTO INSULATOR **ASSEMBLE BACK SHELL ONTO CABLE BEFORE CRIMPING WIRE**

**STEP 3**
INSERT INSULATOR PUSH TABS IN TO SECURE INSULATOR

**STEP 4**
PLACE COVER OVER ALIGNMENT SLEEVE AND PRESS UNTIL LOCKS IN PLACE

**STEP 5**
CRIMP STRAIN RELIEF ON ALIGNMENT SLEEVE TO SECURE CABLE

**STEP 6**
SLIDE BACKSHELL OVER ALIGNMENT SLEEVE

**STEP 7**
PLACE JACKSCREWS IN BACKSHELL ASSEMBLY

BACKSHELL KIT INCLUDES:
1 - BACKSHELL
1 - ALIGNMENT SLEEVE
1 - COVER
1 - INSULATOR (FRONT)
1 - INSULATOR (REAR)
2 - JACKSCREW

960-YYY-010R01Y

1 = KIT
2 = BULK
009 = 9 POSITION
015 = 15 POSITION
025 = 25 POSITION

RoHS COMPLIANT

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DRAWN: M. SIGMON
DATE: 09/01/2011

SCALE: NTS
SHEET 1 OF 1
REV 2

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